



**DUC KIT OF REPAIR FOR PROPELLER BLADES
NOTE OF USE**

USED PRODUCTS :

 Xn - Nocif  N - Dangereux pour l'environnement	<i>designation</i>	<i>reference</i>	<i>quantity</i>
	STICK	ARALDITE AV 144 - 2	50 gr.
	HARDENER	HARDENER HV 997	30 gr.

CASE OF USE :

This repair kit is intended for small damage caused by projections of various objects during the use of the propeller. It is used in the case of small impacts or glares on the DUC blades and used in the framework of maintenance in good condition of the propeller.

In the case of strong degradations of the propeller blades due to violent shocks with the appearance of deep cracks, important breaks or fibers cuts, we recommend to you to contact the DUC compagny to establish a precise diagnosis of the damage for a use of the propeller in full safety.

PRECAUTIONS OF USE:

ARALDITE : contains epoxy resins containing bisphenol A /F
HARDENER : contains Diéthylènetriamine R.

Toxicity classify 4

- Poison in aquatic environments,
- Irritating for the eyes and the skin,
- To wear suitable gloves and protections for the eyes and the face,
- After contact with the skin, to wash itself immediately and abundantly with soap and water,
- To close containers immediately after use. Keep in a dry place (to be stored between 2 and 40°C)

PREPARATION AND APPLICATION :

- § Take a clean container and deposit a sufficient quantity of stick for repair to carry out,
- § Add the hardener by respecting the following VOLUMINAL proportioning:

STICK	50 %
HARDENER	50 %

Use clean tools so as not to introduce of stick or hardener into each bottle of the kit.

- § Mix the stick with the hardener so as to obtain a homogeneous mixture,
- § Dull and degrease the application surface,
- § Apply the mixture to the cracks in superabundance for the finishing operation by sandpapering,

DRYING	24 hours +20°C ambient temperature
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- § Sandpaper the surplus of matter until obtaining a smooth surface, connected with the local profile of the blade,
- § For the best aesthetic made, to apply a layer of glossing.